PiPoint[™]– Product Datasheet



PRODUCT DESCRIPTION

The PiPoint[™] is a hand held closed loop grit blasting tool to be used with the Pinovo® closed loop grit blasting units PiSys[™] 100 and PiSys[™] 1000.

No significant clean-up or further work is required following the Pinovo® preparation process, the surface is ready for painting or other post-treatment.

The low noise and dust free Pinovo® surface preparation process minimizes the impact on surrounding trades and equipment.

Reuse of Fused Brown Alumina blast media up to 25 times reduces the abrasive media consumption up to 70 %.



RECOMMENDED USE

The PiPointTM is primarily intended for spot blasting and blast cleaning of small sized metal structures.

TOOL PROPERTIES

Tool size: 74 mm x 51 mm x 37 mm **Nozzle type:** 6.4 mm short venturi

Compressed air consumption: $4 \text{ Nm}^3/\text{min} - 1 \text{ Nm}^3/\text{min}$ (blasting); $3 \text{ Nm}^3/\text{min}$ (vacuum recovery) 4 kg/m^2 , depending on operating and surface / coating conditions

Blast width: 10 mm

Capacity: up to 0.6 m²/h, depending on surface / coating conditions

ABRASIVE BLAST MEDIA

Brown Fused Aluminum Oxide (Acc. to ISO 11126-7; Mohs hardness ≥9.0) Grit size F 16 and smaller

QUALITY

Primary surface preparation quality: up to SA 3 / SSPC-SP-5 / NACE No. 1

Secondary surface preparation quality: up to P SA 3

Feathered edges

Surface texture / Anchor profile: up to R_z 100 μm, depending on blast pressure, grit size, and surface

HEALTH AND SAFETY

Noise level: $L_{pA} \le 85 \text{ dB at 1m distance (NS 4815-2:2006)}$

Vibration: Zero vibration

PPE: Minimum requirements Conformity: (ξ_x) II 2G IIA T5

ENVIRONMENT

Contamination: Zero emission to surroundings

Waste management: Closed loop waste management system

ACCESSORIES

A wide variety of adapters for different surface geometries is available for the PiPointTM closed loop grit blasting tool.

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PINOVO AS reserves the right to make changes due to technical improvements. Photos may differ from actual product. Non-binding document.