PiConnect[™] – Product Datasheet



PRODUCT DESCRIPTION

The PiConnect[™] is a hand held closed loop grit blasting tool to be used with the Pinovo® closed loop grit blasting units Pisys [™] Flex, PiSys[™] 100 and PiSys[™] 1000.

No significant clean-up or further work is required following the Pinovo® preparation process, the surface is ready for painting or other post-treatment.

The low noise and dust free Pinovo® surface preparation process minimizes the impact on surrounding trades and equipment.

Reuse of Fused Brown Alumina blast media up to 25 times reduces the abrasive media consumption up to 90 %.



RECOMMENDED USE

The PiConnect™ is primarily intended for spot blasting and blast cleaning of small and medium sized metal structures.

TOOL PROPERTIES

Tool size:124 mm x 176 mm x 62 mmNozzle type:6.4 mm Venturi nozzle

Compressed air consumption: $5.5 \text{ Nm}^3/\text{min} - 1.5 \text{ Nm}^3/\text{min} \text{ (blasting)}, 4 \text{ Nm}^3/\text{min (vacuum)}$ Grit consumption: 6 kg/m^2 , depending on operating and surface / coating conditions

Blast width: 25 mm

Capacity: up to 2.5 m²/h, depending on surface / coating conditions

ABRASIVE BLAST MEDIA

Brown Fused Aluminum Oxide (Acc. to ISO 11126-7; Mohs hardness ≥9.0) Grit size F 12 and smaller

QUALITY

Primary surface preparation quality: up to SA 3 / SSPC-SP-5 / NACE No. 1

Secondary surface preparation quality: up to P SA 3

Feathered edges

Surface texture / Anchor profile: up to R_z 120 μm, depending on blast pressure, grit size, and surface

HEALTH AND SAFETY

Noise level: $L_{pA} \le 84 \text{ dB at 1m distance (NS 4815-2:2006)}$

Vibration: Low vibration

PPE: Minimum requirements Conformity: (ξ) II 2G IIA T4

ENVIRONMENT

Contamination: Zero emission to surroundings

Waste management: Closed loop waste management system

ACCESSORIES

A wide variety of adapters for different surface geometries and a support tool, PiStickTM, for stress relief during prolonged overhead work is available for the PiConnectTM closed loop grit blasting tool.

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PINOVO AS reserves the right to make changes due to technical improvements. Photos may differ from actual product. Non-binding document.

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